

640**Print Vinyl****Description**

Soft PVC film which conforms well with the substrate. Available in several colours, with glossy or matt surface.

Release paper

Silicone coated paper on one side, 135 g/m².

Adhesive

Polyacrylate, permanent

Area of use

For short- and medium-term outdoor applications such as markings, inscriptions and decorations. Indoor exposure is almost unlimited.

Printing method

Screen printing is recommended. Special inks are necessary for UV-offset printing and flexoprinting.

Certificates

BS 5609 Section 2 (Sea water resistance)

General Type Approval (ABG) acc. to § 22a StVZO, Federal German Road Traffic Licensing Order (~~~D5426)

Technical data

Thickness* (without protective paper and adhesive)	80 micron
Dimensional stability (FINAT TM 14)	adhered to steel, no measurable shrinkage in cross direction, in length 0.4 mm max.
Temperature resistance ***	adhered to aluminium, -40°C to +80°C, no variation
Water resistance	adhered to aluminium, after 48h/23°C no variation
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	16 N/25 mm
Tensile strength (DIN EN ISO 527)	along: min. 19 MPa across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	along: min. 130% across: min. 150%
Shelf life**	2 years
Application temperature	≥ 0°C (dry adhesion)
Service life by specialist application*** under vertical outdoor exposure	3 years (not printed)

* average

** in original packaging, at 20°C and 50% relative humidity

*** normal climate of Central Europe

Note:

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

